

ASSEMBLY INSTRUCTIONS

75 - 125MM METRIC FITTINGS

1



NOT INSTALLED YET

Cut the pipe square. Remove nut and split ring. Reposition nut, bush and O-ring on pipe 2x diameters back. Lubricate pipe and O-ring.



2



NOT INSTALLED YET

Push the pipe fully into the fitting body until stopped by the internal stop. Push the O-ring and plastic bush forward against the fitting. (They will not enter the body of the fitting).



3



NOT INSTALLED YET

Tighten nut to push the bush and O-ring right into the fitting until the bush is flush with fitting mouth.



4



NOT INSTALLED YET

Fully unscrew nut and pull back along pipe.



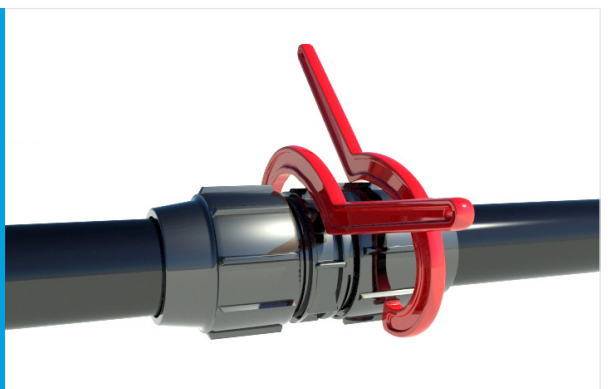
5



Open split ring and place on pipe with lugs touching bush. Reuse split rings only twice, blunt rings will not bite into pipe.



6



Firmly tighten with two Plasson C spanners or chain wrenches. Maximum handle length 45cm. Overtightening can cause blow outs.